SAFETY DATA SHEET

1. Identification

Ford

Motorcraft.

Product identifier	Silicone Gasket and Sealant
Other means of identification	
FIR No.	174272
Recommended use	Silicone Gasket and Sealant
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/	Distributor information
Company Name	Ford Motor Company
Address	Attention: MSDS Information, P.O. Box 1899
	Dearborn, Michigan 48121
	USA
Telephone	1-800-392-3673
SDS Information	1-800-448-2063 (USA and Canada)
	fordsds.com
Emergency telephone numbers	
	Poison Control Center: USA and Canada: 1-800-959-3673 INFOTRAC (Transportation): USA and Canada 1-800-535-5053

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
Environmental hazards	Not classified.
OSHA defined hazards	Not classified.
Label elements	
Hazard symbol	None.
Signal word	None.
Hazard statement	The mixture does not meet the criteria for classification.
Precautionary statement	
Prevention	Observe good industrial hygiene practices.
Response	Wash hands after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Hazard(s) not otherwise classified (HNOC)	May be harmful if swallowed. May irritate eyes and skin. May cause irritation of respiratory tract. When the product is exposed to moisture or during curing, 2-butanone oxime may be formed; this substance is toxic and irritates eyes and other mucous membranes.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

The components are not hazardous or are below required disclosure limits.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Do not induce vomiting. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed	Coughing.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
5. Fire-fighting measures	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Avoid inhalation of vapors or mists. Avoid contact with eyes, skin, and clothing. Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS. The miscibility and distribution of this product in water has not been determined.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Avoid contact with eyes, skin, and clothing. Avoid breathing mist or vapor. Avoid prolonged

exposure. For personal protection, see section 8 of the SDS.Conditions for safe storage,
including any incompatibilitiesStore in original tightly closed container. Store away from incompatible materials (see Section 10
of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits Not applicable.	
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Use adequate ventilation to control airborne concentrations below the exposure limits/guidelines. If user operations generate a vapor, dust and/or mist, use process enclosure, appropriate local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits/guidelines.
Individual protection measures, s	such as personal protective equipment
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Suitable chemical protective gloves should be worn when the potential exists for skin exposure. Neoprene gloves are recommended. Nitrile gloves are recommended.
Other	Wear appropriate chemical resistant clothing if applicable.
Respiratory protection	If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of OSHA Respiratory Protection Standard 29 CFR 1910.134 and/or Canadian Standard CSA Z94.4.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

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Appearance	
Physical state	Solid.
Form	Gel.
Color	Black.
Odor	Mild.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	> 203.0 °F (> 95.0 °C) COC
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	< 5 mm Hg
Vapor pressure temp.	69.8 °F (21 °C)
Vapor density	3 (AIR=1)
Relative density	1.34
Relative density temperature	39.2 °F (4 °C)
Solubility(ies)	
Solubility (water)	POLYMERIZES
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
VOC	4 % CAM310
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Water. Acids. Strong oxidizing agents. Fluorine.
Hazardous decomposition products	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Nitrogen oxides (NOx). Formaldehyde.
11. Toxicological informat	ion
Information on likely routes of e	xposure
luch a lation	May acres initation to the recrimetory system. Drelenged inholation may be hermful

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.

Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	May cause discomfort if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Coughing.
Information on toxicological effe	ects
Acute toxicity	Not expected to be hazardous by OSHA criteria.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	1
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Carcinogenic effects are not expected as a result of occupational exposure.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.
12. Ecological information	
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to
Annex II of MARPOL 73/78 and
the IBC CodeNot applicable.

15. Regulatory information

15. Regulatory informatio	'n
US federal regulations	This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
TSCA Section 12(b) Export	Notification (40 CFR 707, Subpt. D)
Not regulated.	
CERCLA Hazardous Substa	ance List (40 CFR 302.4)
Not listed.	
SARA 304 Emergency relea	ase notification
Not regulated.	
Superfund Amendments and Re	eauthorization Act of 1986 (SARA)
Hazard categories	Immediate Hazard - No
	Delayed Hazard - No Fire Hazard - No
	Pressure Hazard - No
	Reactivity Hazard - No
SARA 302 Extremely hazar	dous substance
Not listed.	
SARA 311/312 Hazardous chemical	Νο
SARA 313 (TRI reporting)	
Not regulated.	
Other federal regulations	
Clean Air Act (CAA) Section	n 112 Hazardous Air Pollutants (HAPs) List
Not regulated.	
Clean Air Act (CAA) Section	n 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.	
Safe Drinking Water Act (SDWA)	Not regulated.
International Inventories	

International Inventories

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

16. Other information, including date of preparation or last revision

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Issue date	02-13-2017
Revision date	02-13-2017
Version	03
HMIS® ratings	Health: 1 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 1 Flammability: 1 Instability: 0
Preparation Information and Disclaimer	This document was prepared by FCSD-Toxicology, Ford Motor Company, Fairlane Business Park IV, 17225 Federal Drive, Allen Park, MI 48101, USA, based in part on information provided by the manufacturer. The information on this data sheet represents our current data and is accurate to the best of our knowledge as to the proper handling of this product under normal conditions and in accordance with the application specified on the packaging and/or technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user. To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.
Part number(s)	TA-30